



Dart Aerospace Ltd.
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Canada

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D2232-3**Job Sheet 171345**

Part No: D2232-3

Job Qty: 25 ea

Part Name: Basket Hinge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP B 01.06.07 Now laser cut EC IPP Rev:C Now on Waterjet 06-10-26 JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	2/12/18	2/12/18	0.00	0.00	Start Up Waterjet		2/12/08/13
100	Waterjet	25 pcs	2/12/18	2/12/18	0.00	1.14	Waterjet1		2/12/08/13
110	QC	25 pcs	2/12/18	2/12/18	0.00	0.00	QC2		2/12/08/13
120	QC	25 pcs	2/12/18	2/12/18	0.00	0.00	QC8		AUG 15 2018 38
130	Small Fab	25 pcs	2/12/18	2/12/18	0.00	1.93	Small Fab		9-88
140	Packaging	25 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3		AUG 15 2018
150	QC21-SA	25 Ea	2/12/18	2/12/18	0.00	0.00	QC21		AUG 16 2018

Part Op 100 - 1-Cut as per Dwg D2232
Descriptions: 130 - Deburr
140 - *****STOCK IN BASKET CELL*****

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.7350 sf (.0694 ea)	90-Start up Operation	5098674

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	26	0

Part Specifications

Specifications could not be found.

Plex 8/13/18 8:09 AM dart.leroux.jason



Container No: S101748

Part: D2232-3

Job No: 171345

Serial No/Batch: S101748

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/13/18

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